



Operating Manual

**Model 992v3-50kV
Static Generator
(Positive or Negative)**

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Introduction



The Model 992v3-50kV Static Generator can be set in either Constant Voltage or Constant Current Mode to create a controlled level of static charge to impart temporary bonding (static pinning) between materials, at least one of which is insulative.

The 992v3-50kV provides a Constant Voltage output that is adjustable over the range 0 to 50kV or a Constant Current output that is adjustable between 0 and 260 μA . The output settings of the unit are shown on a display panel. The adjustability of the voltage or current enables the unit to be used in a variety of applications and with a diversity of materials.

The 992v3-50kV is available in either negative or positive output polarity versions.

It is used in conjunction with the Model 993R spark free generator bar.

Mode of Operation

The 992v3-50kV has two modes of operation; Constant Voltage mode or Constant Current mode.

Constant Voltage Mode

In Constant Voltage Mode, the voltage is set (constant) and the current fluctuates with changing application conditions.



This would typically be used for applications where the material to be statically pinned is continuous (reel to reel type machines).

Constant Current Mode

In Constant Current Mode, the current is set (constant) and the voltage fluctuates with changing application conditions.



This would typically be used for applications where the material to be pinned is not continuous (sheeting type machines).

Inspection

The Model 992v3-50kV was carefully packed at our factory in a container designed to protect it from accidental damage. Nevertheless, we recommend careful examination of the carton and contents for any damage. If damage is evident, do not destroy the carton or packing material and immediately notify the carrier of a possible damage claim. Shipping claims must be made by the consignee to the delivering carrier. In addition, please also notify Meech International of any damage claims that may be made against the delivery carrier.

Contents:

Included with the Model 992v3-50kV:

1. Instruction Manual



2. IEC Mains Power Cable



3. Fixing Bracket



4. 2 x M4 Countersunk Screws

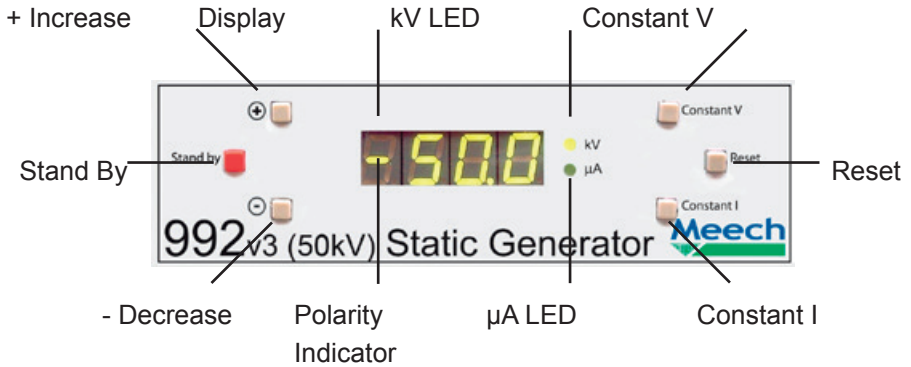


5. 3.5mm Jack plug

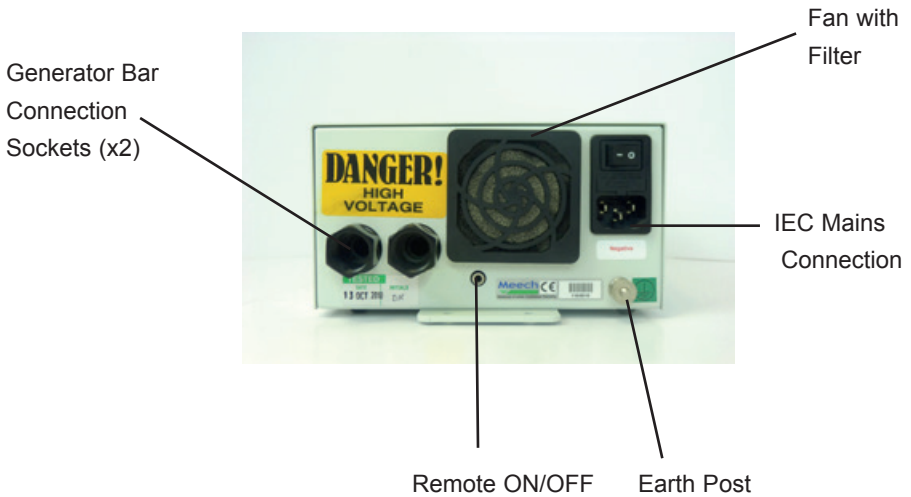


Features

Front Panel Controls



Rear Panel



Installation

INSTALLATION AND CONNECTION MUST BE COMPLETED BY A QUALIFIED ELECTRICAL ENGINEER.

THIS EQUIPMENT MUST BE GROUNDED / EARTHED EITHER VIA THE MAINS PLUG OR BY DIRECT CONNECTION TO THE GROUND / EARTH POST ON THE REAR OF THE STATIC GENERATOR.

The 992v3-50kV Generator must be mounted in a position to prevent contamination from fluids and must be well ventilated.

Connection of a Model 993R to the Model 992v3-50kV Static Generator

- Insert the clear tube of the generator bar into the High Voltage Connection Socket of the generator.



- Hold the conduit of the generator bar and tighten the fitting by hand until secure.



- If fitting two generator bars, remove the red plug from the second High Voltage Connection Socket and fit the second bar in a similar way.



(See also 993R Generator Bar Operation and Installation Manual).

- Connect the electrical supply to the generator via the IEC mains socket on the rear of the unit using the IEC Power Cable (provided).



The generator is fitted with an internal switchmode power supply; thus any voltage from 85 to 265V, 50Hz or 60Hz, can be supplied to the unit.

- Switch on the electrical supply to the generator.



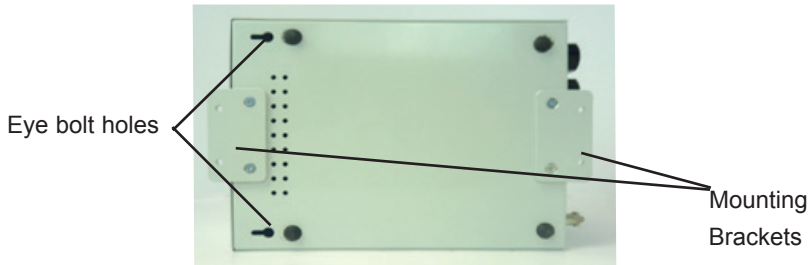
The default factory settings are:

1. Voltage mode active
2. Voltage output 0 kV
3. Current limit 260 μ A (maximum)

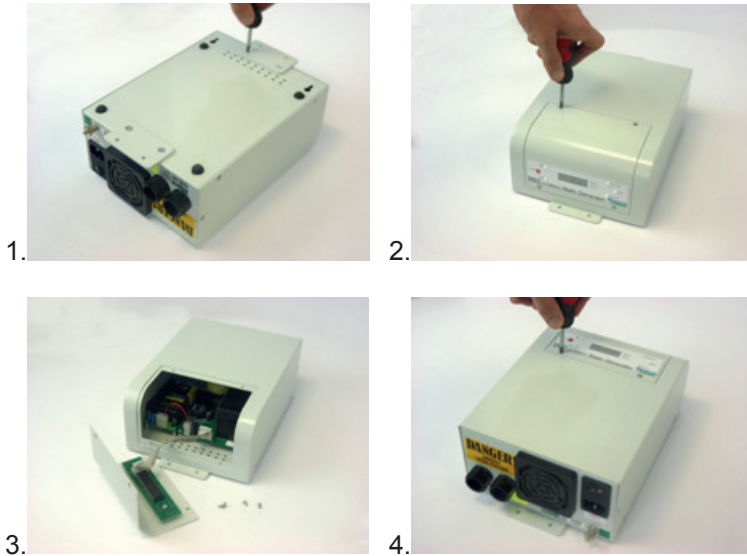
The kV LED will be illuminated

Mounting

The 992v3 (50kV) can be mounted on a flat surface and has four rubber feet fitted to the underside of the unit.



It is also possible to mount the 992v3 (50kV) vertically using the eye bolt holes and mounting bracket provided. (See mounting details at the end of this manual for eye bolt positions). When mounted vertically the front control panel should be removed by unscrewing the 4 retaining screws and refitted as shown in the photos overleaf.



Operating Modes and Functions

The 992v3-50kV Generator has two modes of operation:

1. Constant Voltage Mode
2. Constant Current Mode

And three functional controls.

1. Stand By Function
2. Trip Function
3. Remote ON/OFF Function

Operating Modes

Constant Voltage Mode





Display with 992v3 50kV operating in Constant Voltage Mode

In constant voltage mode the generator holds the output voltage at the desired level. The current drawn at this voltage will fluctuate and be determined by:

- The number and length of generator bars connected to the unit.
- The environmental conditions (temperature and humidity).
- The generator bars proximity to electrically grounded parts of the machine to which it has been fitted.
- The presence of material between the generator bar and the ground reference.

Should the current required by the bars at the desired voltage exceed the current limit set in the unit, then the unit will limit the current to that set value (desired voltage may not be achieved). Raising the current limit will enable the desired voltage level to be attained.

See constant current mode operation on how to increase the current limit. If the current limit has been set to 260 μA (the default setting/ the maximum available) and the desired output voltage still cannot be obtained, then the generator bar must be repositioned (moved further away from the nearest electrically grounded machine framework) to reduce the total current required by the system and enabling the desired voltage to be reached.

Constant Voltage mode is selected on the control panel by pressing the Constant V button  and when active is indicated by the illuminated kV LED  . The display shows the actual output voltage of the 992v3-50kV.

Pressing and holding the Constant V button at any time will display the set voltage. When the Constant V is released the display will show the actual output voltage.



To adjust the output voltage (adjustable from 0 - 50kV), press and hold the Constant V, and use + and - to adjust the set voltage.

Constant Current Mode



Display with 992v3-50kV operating in Constant Current Mode



In constant current mode the generator will hold the current delivered by the generator at the set limit. The current drawn by the system is dependant on:

- The number and length of charge bars connected to the unit.
- The set operating voltage.
- The environmental conditions (temperature and humidity)
- The charge bar's proximity to electrically grounded parts of the machine to which it has been fitted.

To achieve the desired current, the voltage limit will need to be adjusted.

However it may not be possible to draw the required current with the generator bar setup, even with the generator operating at maximum voltage.

In this case, to achieve the required operating current, the position of the generator bar must be adjusted, (moved closer to the proximity ground reference). This will increase the current drawn by the installation arrangement. The optimum distance of the charge bar to the proximity ground will depend upon required current and voltage. Typically the charge bar should be positioned 40mm from the target.

Constant Current mode is selected on the control panel by pressing the Constant I Button  **Constant I** and when active is indicated by the illuminated μA LED being  μA . The display shows the actual current being drawn by the system.

Pressing and holding the Constant I button at any time will display the set current. This setting is used to limit the amount of current that can be drawn by the system.



To adjust the current limit (adjustable from 0 - 260 μ A), press and hold Constant I and use + and - to adjust the current limit. When the Constant I button is released the display will show the actual current being drawn by the system.

Stand By Function



Display with 992v3-50kV in Stand by function

Stand by function is activated by pressing the red **Stand by** button. When active the display shows “St”.



In stand by function the outputs of the generator are switched off. This permits the removal of the generator bar to allow cleaning of the bar or its repositioning.

Activation of the outputs is achieved by exiting stand by function by pressing the “Stand by” button. The 992v3-50kV will return to its previously set-up mode.

When the unit is in stand by function, it is possible to check and adjust both the set voltage and set current by pressing and holding the “Constant V” or “Constant I” button. When the button is released, the unit returns to stand by function.


Trip Function



Display with 992v3-50kV “Tripped” out

The 992v3-50kV will shut down (trip) if an overload condition is detected. This can occur in the case of a sudden increase in load on the output. For example a short to ground from a damaged HT cable.

In this condition the display will show “trIP” and the output will be switch OFF. The system installation should be inspected to verify high voltage cable integrity.

Pressing and releasing the Reset button  **Reset** will reactivate the outputs.



When the 992v3-50kV has tripped, it can also be reset by switching off power to the 992v3-50kV at the mains IEC switch and switching it back on again.

18 If the unit continues to “trIP” (overload), contact your local Meech sales office.

Remote ON/OFF Function

The outputs of the 992v3-50kV can be switched ON / OFF remotely via the jack plug socket situated on the rear of the unit.



Remote signal connection



Using the 3.5mm jack plug, connect to an external volt free contact, for example a relay.

The external device used to switch the 992v3 50kV ON / OFF must be a volt free contact (relay). Failure to use a volt free contact may damage the 992v3 50kV.

- Open relay contact - 992v3-50kV is OFF
- Closed relay contact - 992v3-50kV is ON

When the 992v3-50kV is powered and the remote ON/ OFF function is being used, the display of the 992v3-50kV shows 0.0 when the remote signal is OFF. When the remote signal is ON the display will show the output voltage or output current as selected.

Specification

Input connection	: IEC socket - fused
Input voltage	: 85 to 265V
Input frequency	: 47 to 63 Hz
Dimensions	: 95mm (H) x 180mm (W) x 235mm (D)
Weight	: 3.25 kg
Enclosure	: Painted steel
Maximum Temperature	: 60 Deg C
Output voltage	: 0 to 50kV
Output current	: 0 - 260 μ A max
Output polarity	: Negative or Positive (to be specified)
Remote Jack Socket	: 3.5 mm

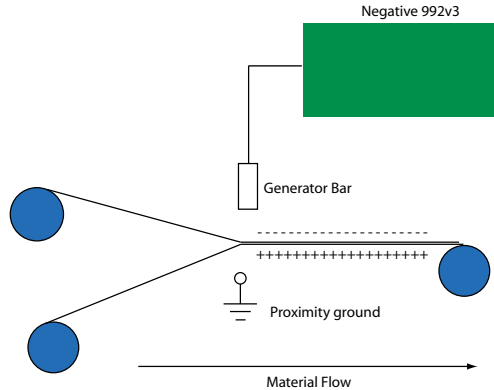
Maintenance

The exterior of the 992v3-50kV Generator should be cleaned regularly with a dry cloth to keep it free from dust and other contaminants. It is important to clean the fan filter periodically to allow a free flow of air for cooling purposes. This will allow the system to work to its full efficiency. To access the filter, prise off the plastic filter cover gently using a flat-headed screwdriver. Brush or blow the filter to clean and reposition both filter and cover before use.



Constant Voltage Mode - Typical Application

Reel To Reel



Fault Finding - Constant Voltage Mode

Required voltage cannot be achieved
Required voltage cannot be achieved
with current limit set at maximum
Unit has no output

Unit has tripped

Increase current limit.

Move generator bar further away from
the proximity ground.

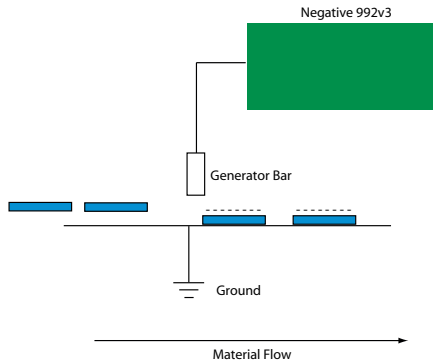
Check unit has not been placed in stand
by mode. Press and release stand by
button to reactivate outputs.

Check unit has not tripped. Press and
release reset button to reactivate
outputs having checked installation.

Check for damaged high voltage cable,
any obstructions between the charge bar
and proximity ground. Clean charge bar.

Constant Current Mode - Typical Application

Sheets pinned to a conveyor



Fault Finding - Constant Current Mode

Required operating current cannot be achieved

Increase current limit.

Required current cannot be achieved with voltage set at maximum

Move generator bar closer to the proximity ground.

Repairs And Warranty

The 992v3-50kV Static Generator is warranted by Meech Static Eliminators Ltd to the original purchaser against defects in material and workmanship for one year after purchase. Should any malfunction occur, please return the unit directly to Meech Static Eliminators or your local distributor. All products returned to the factory MUST be accompanied by a return authorisation number and must be shipped prepaid. For prompt service, ship the unit to the factory with the return authorisation number shown clearly on the label. Be sure it is well packed in a sturdy carton with shock absorbing material.

Include a note stating the nature of the problem as specifically as possible, and also include instructions for returning the unit to you. We will pay one-way return surface shipping costs on any repairs covered under the warranty.

Field repairs should never be undertaken. Attempts by unqualified personnel to repair the unit will invalidate the warranty.

CE Approval

An EC Declaration of Conformity for this product exists in respect of the Low Voltage Directive: 72/23/EEC ("LVD") & Electromagnetic Compatibility Directive: 89/336/EEC ("EMCD")



Health and Safety

Emission of Ozone: Considerably below international standard of 0.1ppm.

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